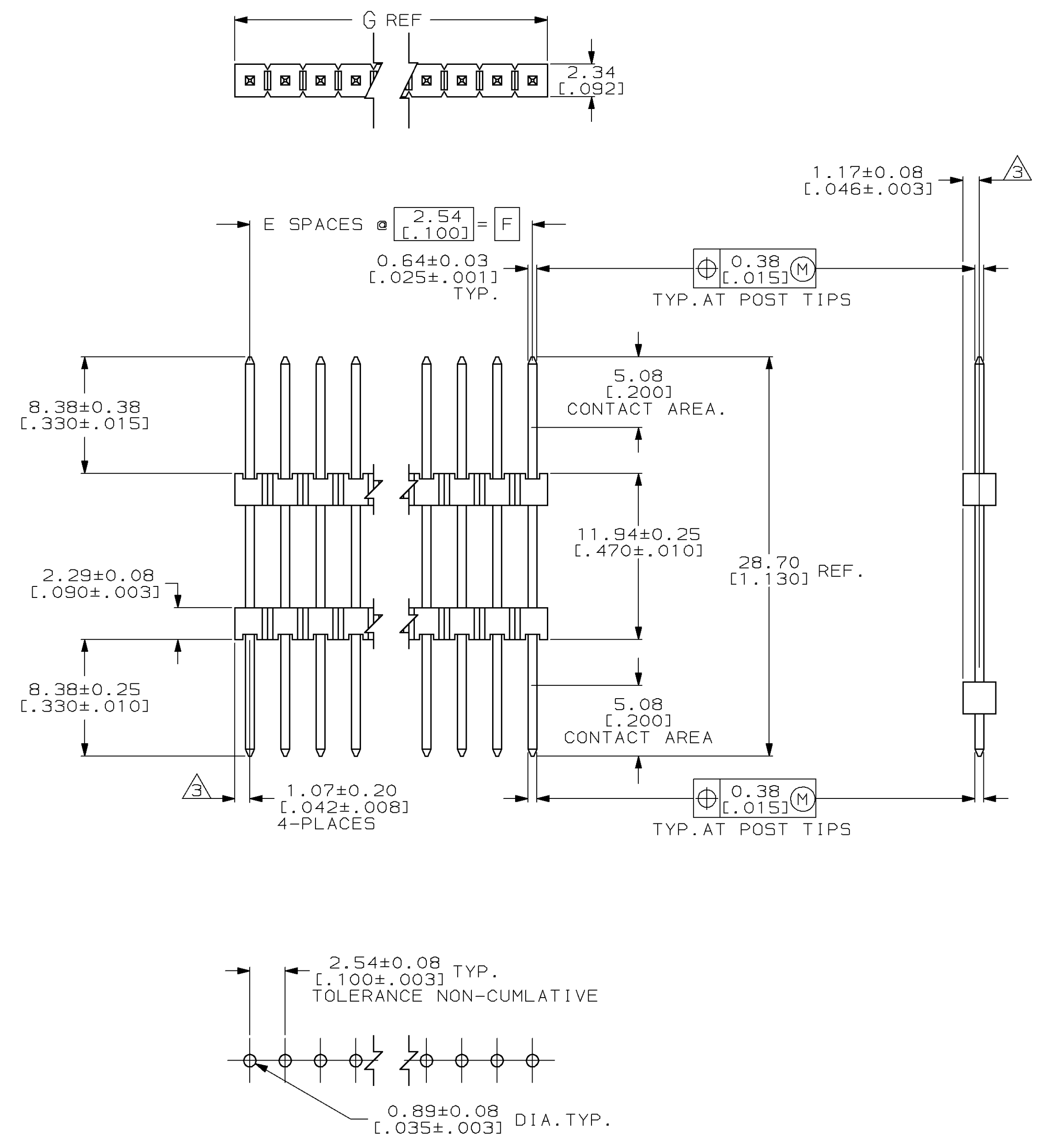


REVISONS		DATE	OWN	APVD
AD	DIST	DESCRIPTION		
0	RELEASED		EB	GD

- ASSEMBLY MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS
 - TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADER IS HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD
- ③ THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING
- ④ HOUSING: FLAME RETARDANT THERMOPLASTIC; COLOR: BLACK.
- ⑤ FINISH: 0.000381 [.000015] GOLD ON CONTACT AREA, ALL OVER 0.00127 [.000050] NICKEL ENTIRE POST.



RECOMMENDED HOLE LAYOUT

NO. OF POSITIONS	NO. OF POSITIONS	PART NUMBER
39	40	4-146473-0
38	39	3-146473-9
37	38	3-146473-8
36	37	3-146473-7
35	36	3-146473-6
34	35	3-146473-5
33	34	3-146473-4
32	33	3-146473-3
31	32	3-146473-2
30	31	3-146473-1
29	30	3-146473-0
28	29	2-146473-9
27	28	2-146473-8
26	27	2-146473-7
25	26	2-146473-6
24	25	2-146473-5
23	24	2-146473-4
22	23	2-146473-3
21	22	2-146473-2
20	21	2-146473-1
19	20	2-146473-0
18	19	1-146473-9
17	18	1-146473-8
16	17	1-146473-7
15	16	1-146473-6
14	15	1-146473-5
13	14	1-146473-4
12	13	1-146473-3
11	12	1-146473-2
10	11	1-146473-1
9	10	1-146473-0
8	9	146473-9
7	8	146473-8
6	7	146473-7
5	6	146473-6
4	5	146473-5
3	4	146473-4
2	3	146473-3
1	2	146473-2
-	1	146473-1

DIMENSIONS: mm TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.01 1 PLC ±.01 2 PLC ±.01 3 PLC ±.01 4 PLC ±.01 ANGLES ±.01		DIMENSIONS: mm TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.01 1 PLC ±.01 2 PLC ±.01 3 PLC ±.01 4 PLC ±.01 ANGLES ±.01		DIMENSIONS: mm TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.01 1 PLC ±.01 2 PLC ±.01 3 PLC ±.01 4 PLC ±.01 ANGLES ±.01	
MATERIAL: Δ FINISH: Δ		WEIGHT: - CUSTOMER DRAWING:		NO. OF POSITIONS: 146473-1 PART NUMBER: 146473-1	

BRANDBERG 14-MAR-97
 G. DUBNICZKI 14-MAR-97
 AMP Incorporated
 Harrisburg, PA 17105-3508
 AMP INCORPORATED
 G. DUBNICZKI 14-MAR-97
 NAME: HEADER ASSEMBLY, MOD II, STACKING, SINGLE ROW, .025 SQ. POST, UNSHROUDED
 SIZE: A1 CAGE CODE: 00779 DRAWING NO: 146473
 SCALE: 4:1 SHEET: 1 OF 1 REV: 0